

Work Order ID 51694

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Item ID: D205-563-041

Accept



Setup Start



Revision ID: B2

Stop



Item Name: Cargo Mirror Assembly

Start Date: 8/28/09 Start Qty: 5.00



Cust Item ID:

Required Date: 8/31/09 Req'd Qty: 5.00



Customer:

Reference:

W

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2161

Rev B2

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD205-563-041 CHG003

FA BG 09/08/28

508/08/31

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

P 9/8/31 (5)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2) 808/08/31

(X) /

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Start Date: 8/28/09 Start Qty: 5.00



Cust Item ID:

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Customer:

Reference:

Run Start

Picklist Print

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Work Order ID: 51694

Parent Item: D205-563-041RevB2

Parent Item Name: Cargo Mirror Assembly

Comments:

Start Date: 8/28/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2161-205RevB2 *x4* Manufactured

No

110

Each

1.0000

5.0000

✓

B51432 4X

8/28/09 (5)



Mirror Bracket, 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

46542

1

110

Each

3,481.000

20.0000

✓

46542 1X

8/31/09 (5)

MS27039-1-08 *x4*

Purchased

No



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3481

110467

192

110552

1289

110835

2000

110

Each

15.0000

10.0000

✓

460552

8/31/09 (5)

D2011-103RevG *x2*

Manufactured

No



8" Mirror

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

43342

1511 5021

43372

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D204-562-041	5.0 lb	0 in	0 lb-in	3.80 in	19.0 in-lb
Dual Mirror Installation	2.3 kg	0 m	0 kg-m	0.10 m	0.23 m-kg
D205-563-041	5.0 lb	0 in	0 lb-in	3.80 in	19.0 in-lb
Dual Mirror Installation	2.3 kg	0 m	0 kg-m	0.10 m	0.23 m-kg
D212-580-041	5.0 lb	0 in	0 lb-in	-5.25 in	-26.3 in-lb
Dual Mirror Installation	2.3 kg	0 m	0 kg-m	-0.13 m	-0.30 m-kg

5.0 PARTS LIST

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D2011-103	MIRROR
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		4	CCR264SS-3-2	RIVET, BLIND
		2	MS21059L3	NUTPLATE
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D2011-103 MIRROR

REFERENCE ONLY